

# Receiving Report

Date:

13/10/14

Batch No:

M/27272

Supplier:

Camp1

Dart P/O:

21654

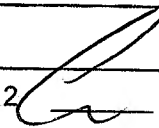
Packing Slip: Yes ☒ No ☐  
Invoice: Yes ☐ No ☒  
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
Waybill Attached: Yes ☐ No ☒ N/A ☐  
Shipment Complete: Yes ☒ No ☐ N/A ☐  
QC6 Inspection DAS ☒ N/A ☐  
Work Order 16 ☒ N/A ☐  
9-89 13/10/25 ☒

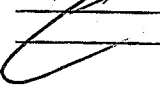
Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12



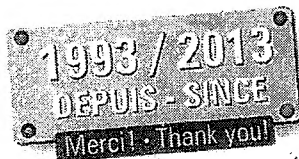
Production/Admin:  
Date  
Received/Costing  
Initial

13/10/15  


Location \_\_\_\_\_

All amounts are calculated in domestic currency.

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-CAM002	Campi Steel								
PO21654	1		M6061T6S.125	sf	10/24/2013	10/25/2013	160.0000	\$5.83	0.0000	0	\$932.08
CAD	No		6061-T6 .125 Sheet m127272	sf	160.0000	DESJ02		\$932.08	0.0000	0	
	2		M6061T6S.032	sf	10/24/2013	10/25/2013	336.0000	\$1.72	0.0000	0	\$577.50
	No		6061-T6 Sheet 0.032" m127272	sf	336.0000	DESJ02		\$577.50	0.0000	0	
Total Received Quantity:										496.0000	
Total Qty to Inspect (PO U/M):										0.0000	
Total Reject Quantity:										0.0000	
Total Receipt Value:										\$1,509.56	
Total Balance Due Quantity:										0.0000	



**Tél.: 1 800 667-4248**  
**Fax : 1 866 456-4242**

SCRIPTO-1971

# IFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet.

This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Per:

*Rob Woodall*

Rob Woodall  
Director of Manufacturing Davenport Works

*Terrance Thom*

Terrance Thom  
Quality Assurance Manager

1609532 Ship Date	0 B.L. No.	Invoice No.	Alcoa No.	Item
2013-09-05	8692493	00000	1000504689-2	DPE-04689-2
P.O. No./Novi Contract No.	Customer	Alcoa Item		
67075	Ln#: 1	LT G041094176R16		

Page 1 of 2

## Item Description

0.125 IN TK (+0.0000 -.0060) X 48.0 IN W (+.125 -.125) X 96.0 IN LN (+.125 -.125) (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS  
TOLERANCE GUARANTEED. AMS4027 REV N  
EXC MRK ASTM B209 REV 10 CMM P025 REV U  
((MARKED)) KRAFT PAPER INTERLEAVED  
MAX GROSS SKID WGT: 4500 LB QUAN TOL +/- 40 % CQR 0209971 REV 15 CUST REQ 13-07-27 \*\*\* W/E 13-08-31 \*\*\*

Num	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	554300	521111	2596	48	PC	47397 27887	0000827
2	554309	521111	4174	77	PC	47397 27887	0000828
			6770	125			

Notes for CQR: 0209971.15

PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250.11 ORIGINAL REVISION DATED 1997-08-01.

CQR: 0209971.15 -Specification Limits

Temp	Dir	UTS	TYS	EL4D
T6	Long Transv.	KSI	KSI	PCT
Max				
Min		42.0	35.0	10

Chemical Composition	SI	FE	CU	MN	MG	CR	ZN	TI	Other	Other
Alloy 6061	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.05
	Min	0.40		0.15		0.8	0.04			
										Each Total Aluminum
										REMAIN

13/10/25

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Ship From: RIVERDALE, IA.

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Per:

*Rob Woodall*

Rob Woodall  
Director of Manufacturing Davenport Works

*Terrence Thom*

Terrence Thom  
Quality Assurance Manager

1609532  
Ship Date

0  
B.L. No.

Invoice No.

Alcoa No. Item

2013-09-05

8692493

00000

1000504689-2

DPE-04689-2

P.O. No./Govt Contract No.

Customer

Alcoa Item

C 67075 Ln#: 1

LT G041094176R16

Page 2 of 2

CQR: 0209971.15 -Specification Limits (cont.)

Lot: 5211111 - Mechanical, Physical, Metallography, Quantometer Results

Temp	Dir	No->	UTS	TYS	EL4D
		Test	KSI	KSI	PCT
T6	Long Transv.	6	50	43.9	13.2
			49.9	43.8	13.2
			50.3	44.3	13.5
			50.1	43.9	13.1
			49.7	43.6	13.3
			49.7	43.5	13.7

Cast Number	Chemical - OES	SI	FE	CU	MN	MG	CR	ZN	TI
H3926015	Actuals	0.65	0.4	0.21	0.06	1.0	0.16	0.04	0.02

This material was melted in the United States or a Qualifying Country [REF DFARS 225.872.1(a)]; it was manufactured in the United States



**Abnahmeprüfzeugnis 3.1 (EN 10204)**  
**Inspection certificate – mill certificate**

Zertifiziert nach / certified to ISO 9001, ISO/TS 16949, EN/AS 9100, ISO 14001, NADCAP

Nr.: 85264396 03 / 4

Rev. 0

Seite / page: 1 von / of 2

Datum / date: 2012 10 16

	Bestell Nr. / order no.:	C 65560 DEC
	Datum / date:	2012 06 14
	Auftragsbest. Nr. / order confirm. no.:	643017
	Datum / date:	2012 06 15
	Lieferschein Nr. / delivery note:	85264396
	Datum / date:	2012 10 31
	Akkreditiv Nr. / letter of credit no.:	
Endkunde, Bestell-Nr. / Your cust., ord. no.:		
D377802 - D377803 - D377804		

<b>Produkt/product:</b>	<b>Bedingungen/terms:</b>
Form / form:	Techn. Lieferbedingungen / techn. spec.:
Werkstoff / material: 6061	AMS-QQ-A-250/11, 08.1997
Zustand / temper: T6	ASTM B 209 - 10
Dim. / dim: [inch]: 0,032x48,00x144,00	AMS 4027N, 07.2008
Kundenartikel-Nr. / customer article no.:	ASME SB-209, 2011a
	Sondervorschrift / special terms:

AB-Pos. ord. item.	BNr/Los/Teillos Lot/No./Part	Guss-Nr. cast no.	Werkstoff material	Kello packno.	Gewicht netto weight net	Stk. pcs.
04	36194/01/00	01/0052338/2	6061	6430170020	3972,663 lbs	186
04	36194/01/00	01/0052338/2	6061	6430170021	3981,481 lbs	186
04	36194/01/00	01/0052338/2	6061	6430170022	3994,708 lbs	186

Chemische Zusammensetzung / chemical composition: [%] Gewichtsanteile / weight proportion (OES)												
Guss Nr. / cast no.	AMAG designation	Al	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Sonstige Einzel	
01/0052338/2	6061	97,31	0,70	0,48	0,21	0,10	0,90	0,16	0,04	0,06	0,02	
	actual											
	actual	0,05										

Zugversuch / Tensile test									
BNr/Los Lot/No.	Zustand temper	Richtung direction			Rm [ksi]	Rp0.2 [ksi]	A2" [%]		
36194/01	T6	LT			49,2	40,5	15		
36194/01	T6	LT			48,6	39,9	16		
36194/01	T6	LT			48,4	39,5	17		
36194/01	T6	LT			48,6	39,6	16		
36194/01	T6	LT			48,4	39,7	16		
36194/01	T6	LT			48,4	39,7	16		
36194/01	T6	LT			48,6	39,7	16		
36194/01	T6	LT			48,9	39,9	16		
36194/01	T6	LT			49,3	39,6	16		



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO21654**

Purchase Order Date 10/9/2013

PO Print Date 10/22/2013

Page Number 1 of 1

**Order From :**

VC-CAM002

CAMPI STEEL  
935 BOUL. DU HAVRE  
VALLEYFIELD, QC J6S 5L1  
CA

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 800 667 4248

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Yours ppd

**Ship Acct:**

**Buyer**

**Customer POID**

**Customer Tax #** 10127-2607

**Terms** Net 30

**Currency** CAD

**FOB**

Chantal Lavoie

Destination-Collect

REVISED  
QTS. 0.032"

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M6061T6S.125	6061-T6 .125 Sheet	10/16/2013 Yes 10/16/2013		160.00 sf	\$6.00	\$960.31
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MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209

**Line Total:** \$960.31

2	M6061T6S.032	6061-T6 Sheet 0.032"	10/16/2013 Yes 10/16/2013		336.00 sf	\$1.77	\$594.99
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AS ABOVE

**Line Total:** \$594.99

**PO Total:** \$1,555.30

**Note:** Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.  
No substitution or deviation without consent.  
Certificate of Conformity or Material Certification required ☒ YES ☐ NO  
PST# 6122-5207

Change Nbr:

3

Change Date: 10/22/2013